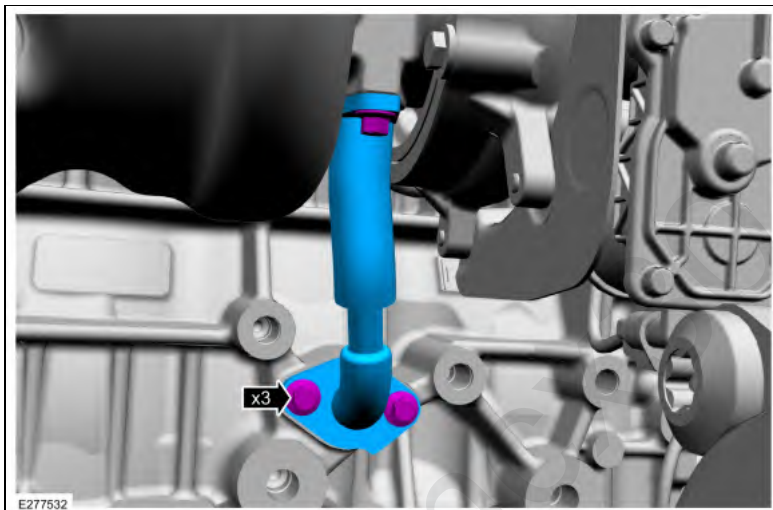




2. **NOTICE: Do not use a metal brush, damage to sealing area will result in leaks.**

NOTE: The oil return tube must be fully seated prior to fastener rundown.

- Carefully use a nylon brush to remove the old O-ring residue, use brake cleaner to rinse the O-ring residue out of the turbocharger tube O-ring bore. Inspect the area for deep scratches and gouges. Install new components if needed.
- 1. Install the turbocharger oil return tube, then install and tighten the turbocharger oil return tube bolts.
Material: Motorcraft® Metal Brake Parts Cleaner / PM-4-A, PM-4-B
Torque: 97 lb.in (11 Nm)



AWD (all-wheel drive) vehicles

3. Install the power transfer unit.
Refer to: Power Transfer Unit - Vehicles With: Power Transfer Unit Oil-to-Coolant Cooler (308-07B Power Transfer Unit - 2.0L EcoBoost (184kW/250PS) â€” MI4, Installation).
Refer to: Power Transfer Unit - Vehicles Without: Power Transfer Unit Oil-to-Coolant Cooler (308-07B Power Transfer Unit - 2.0L EcoBoost (184kW/250PS) â€” MI4, Installation).

All vehicles

4. Install the undershield.
Refer to: Engine Undershield - 2.0L EcoBoost (184kW/250PS) â€” MI4 (501-02 Front End Body Panels, Removal and Installation).
5. Check the engine oil level and fill as needed.
Refer to: Specifications (303-01A Engine - 2.0L EcoBoost (184kW/250PS) â€” MI4, Specifications).